SECTION I. GENERAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: PD HD 64100  
SAP MATERIAL #: 2641002 200 00A  
GENERAL OR GENERIC ID: THERMOPLASTIC RESIN

Hanover Architectural Products  
5000 Hanover Road  717.637.0500  
Hanover, PA 17331  800.426.4242  
www.hanoverpavers.com  717.637.7145 fax

SECTION II. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENT(S)</th>
<th>CAS</th>
<th>% by weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermoplastic Resin</td>
<td>9002-88-4</td>
<td>100%</td>
</tr>
</tbody>
</table>

SECTION III. HAZARDS IDENTIFICATION

Potential Health Effects

Eye: Dust can cause eye irritation. Symptoms include stinging, tearing, redness, and swelling of eyes. Molten material causes thermal burns.

Skin: Unlikely to cause skin irritation or injury. Molten material causes thermal burns. This material is unlikely to pass into the body through the skin.

Swallowing: Swallowing this material is not likely to be harmful.

Inhalation: This material is a dust or may produce dust. Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful.

Symptoms of Exposure: Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: irritation (nose, throat, airways).

Target Organ Effects: No data

Developmental Information: No data

Cancer Information: No data

Other Health Effects: Thermal processing of this product can produce fumes and/or vapors, possibly containing ketone carbonyl groups. Components of these releases may vary with processing times and temperatures and therefore specific composition cannot be predicted. These fumes and/or vapors may produce eye, skin and/or respiratory tract irritation. With repeated and prolonged exposure at high concentrations, these fumes and/or vapors could cause central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache).

Primary Route(s) of Entry: Inhalation, skin contact, eye contact.
SECTION IV. FIRST AID MEASURES

Eyes: If symptoms develop, move individual away from exposure and into fresh air. Flush eyes gently with water while holding eyelids apart. If symptoms persist or there is any visual difficulty, seek medical attention. If eye contact with molten material occurs, hold eyelids apart and flush eyes gently with cool water. Seek immediate medical attention.

Skin: First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water. If skin contact with molten material occurs, flush exposed area with cool water. Do not forcibly remove material adhering to the skin. Seek immediate medical attention.

Swallowing: First aid is not normally required. If symptoms develop, seek medical attention.

Inhalation: First aid is not normally required. If symptoms develop, move individual away from exposure and into fresh air. If symptoms persist, seek medical attention.

Note to Physicians: Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: lung (for example, asthma-like conditions).

SECTION V. FIRE-FIGHTING MEASURES

Flash Point: Not applicable
Explosive Limit: No data
Autoignition Temperature: No data


Fire and Explosion Hazards: No special fire hazards are known to be associated with this product.

Extinguishing Media: Regular foam, alcohol foam, water fog, carbon dioxide, dry chemical.

Fire Fighting Instructions: Wear a self-contained breathing apparatus with a full face piece operated in the positive pressure demand mode with appropriate turn-out gear and chemical resistant personal protective equipment. Refer to the personal protective equipment section of this MSDS.

NFPA Rating: Health -1  Flammability - 0  Reactivity – 0

SECTION VI. ACCIDENTAL RELEASE MEASURES

Small Spill: Sweep up material for disposal or recovery. Plastic pellets may present a slipping hazard when spilled on walking surfaces.

Large Spill: Shovel material into containers. Thoroughly sweep area of spill to clean up any residual material. Plastic pellets may present a slipping hazard when spilled on walking surfaces.

SECTION VII. HANDLING AND STORAGE

Handling: No adverse health effects are anticipated from the product at room temperature. However, at process temperatures, the product can emit fumes and vapors which may cause irritation of the eyes and respiratory tract. Any exposure will depend upon processing technique and temperature, volume processed and the effectiveness of exhaust ventilation provided for the process. Effects of chronic exposure to off-gases at processing temperatures have not been fully evaluated. Generally, flame retardant additives and pigment additives are encapsulated in an impervious plastic matrix. These additives are not expected to present a hazard. Pellets may build up static electricity when being transferred from one container to another. Mechanical handling equipment can cause formation of dusts. Maintain good housekeeping. Dust layers should not be permitted to accumulate in order to avoid any potential for dust explosion hazards.
SECTION VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye Protection: Wear safety glasses in compliance with OSHA regulations. (Consult your safety representative.)

Skin Protection: Consult your safety products supplier for proper protective equipment to use in thermal processing operations. Not normally required for handling of product. Wear normal work clothing covering arms and legs. Other protective equipment: Consult your safety products supplier for proper protective equipment to use for thermal processing operations.

Respiratory Protections: If overexposure has been determined or documented, a NIOSH/MSHA jointly approved air supplied respirator is advised in absence of proper environmental control. OSHA regulations also permit other NISH/MSHA respirators under specified conditions. (See your safety equipment supplier.) Engineering or administrative controls should be implemented to reduce exposure.

Engineering Controls: Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below level of overexposure (from known, suspected or apparent adverse effects).

Exposure Guidelines: Component

Thermoplastic Resin (9002-88-4)
No exposure limits established

SECTION IX. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
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</tr>
<tr>
<td>Vapor Pressure</td>
<td>No data</td>
</tr>
<tr>
<td>Specific Vapor Density</td>
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<tr>
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<tr>
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<tr>
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<tr>
<td>Color</td>
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<tr>
<td>Odor</td>
<td>No data</td>
</tr>
<tr>
<td>pH</td>
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</tr>
</tbody>
</table>

SECTION X. STABILITY AND REACTIVITY

Hazardous Polymerization: Product will not undergo hazardous polymerization.

Hazardous Decomposition: Alcohols, aldehydes, carbon dioxide and carbon monoxide, organic acids, various hydrocarbons.

Chemical Stability: Stable

Incompatibility: No data

SECTION XI. TOXICOLOGICAL INFORMATION

No data

SECTION XII. ECOLOGICAL INFORMATION

No data

SECTION XIII. DISPOSAL CONSIDERATION

Waste Management Information: Dispose of in accordance with all applicable local, state and federal regulations.
SECTION XIV. TRANSPORT INFORMATION

DOT Information - 49 CFR 172.101
DOT Description: Non-regulated by D.O.T.
Container/Mode: 55 Gal drum/truck package
NOS Component: None
RQ (Reportable Quantity) - 49 CFR 172.101: Not applicable
Other Transportation Information: The DOT Transport Information may vary with the container and mode of shipment.

SECTION XV. REGULATORY INFORMATION

US FEDERAL REGULATIONS:
TSCA (Toxic Substances Control Act) Status: TSCA (United States): The intentional ingredients of this product are listed.
Cercla RQ-40 CFR 302.4 (a): None listed
SARA 302 Components - 40 CFR 355 Appendix A: None
Section 311/312 Hazard Class - 40 CFR 370.2: Immediate (x) Delayed ( ) Fire ( ) Reactive ( ) Sudden release of pressure ( )
SARA 313 Components - 40 CFR 372.65: None
OSHA Process Safety Management 29 CFR 1910: None listed
EPA Accidental Release Prevention 40 CFR 68: None listed

INTERNATIONAL REGULATIONS:
Inventory Status: Not determined

STATE AND LOCAL REGULATIONS:
California Proposition 65: None

SECTION XVI. OTHER INFORMATION

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances.